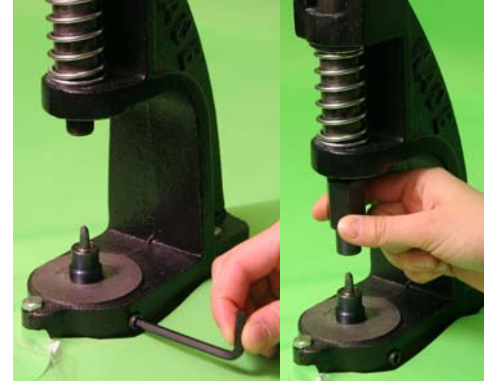


Instructions:

Grommet Die/Bench Mount Grommet press with: Size #00 - #2 with 2 piece self piercing die.

(use different instructions for the 3 piece die and cutter sets)

1. Mount the Dies: Insert the bottom die into the base hole and tighten the Allen screw with the included Allen wrench, so that the bottom die will not come out of place. Carefully Thread the top grommet die completely onto the press spindle (be sure to thread it straight, it should turn freely without forcing).



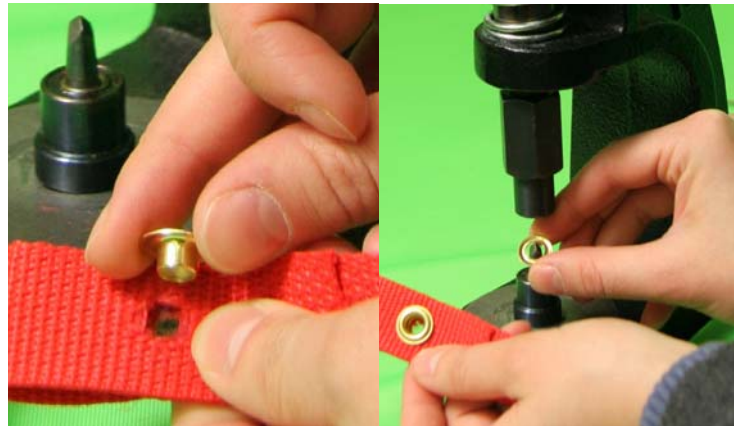
Warning: Wear safety goggles at all times when using these tools.

To work properly: Bench Mount press must be bolted to a sturdy table or bench with steel bolts (bolts not included) consult a licensed carpenter or mechanic if you require assistance with bolting the press to a bench or table. Using this tool without first bolting it to a sturdy table or bench may result in bodily injury and/or damage to tools and property.

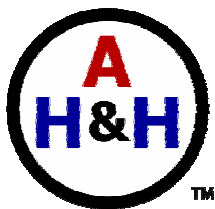
2. Piercing holes: Place the material between the top die and the bottom die. Ensure that fingers and other body parts are away from the die area. Pull down the lever with a slow, smooth, even stroke until the dies have completely closed onto the material. Release the lever and remove the material, use a pair of scissors to remove excess material if necessary. Depending on the thickness of the material, the dies may get stuck together after piercing the hole. It may be necessary to tap the side of the die with a rubber mallet to help release the dies.



3. Inserting Grommet Components: Insert the grommet body into the hole that you pierced into the material previously. Place the grommet washer onto the bottom grommet setting die with embossed side down.



4. Setting Grommets: Place the material with the grommet body you inserted into it; onto the bottom grommet die, directly on top of the washer you had previously placed on the bottom grommet die. Ensure that fingers and other body parts are away from the setting dies. With a quick, firm slamming motion. Slam the lever down twice in fast succession to set the grommet. Inspect the grommet on both sides to ensure that it was set properly. If required; return grommet assembly back onto the bottom die and repeat slamming motion.



www.ahh.biz

Specialized Textile Outfitters™

Toll Free **1-866-458-2559**

E-mail: service@ahh.biz

Heavy Duty Fabrics, Industrial Grade Textiles & Vinyl Composites,
Cotton Duck, Canvas, Webbing & Webbing Hardware, Grommets,
Custom Design & Manufacturing of Straps & Webbing Assemblies,
Tarps, Industrial Curtains & Oversized Textile & Vinyl Projects.

Instructions:

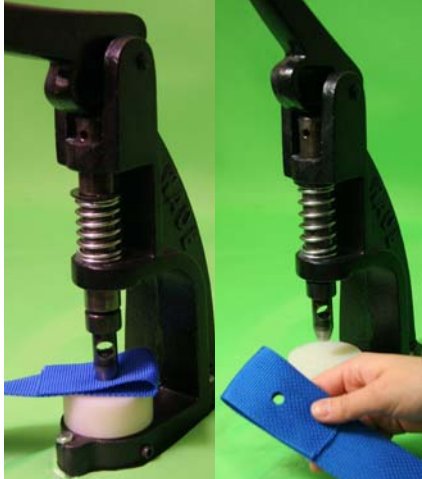
Grommet Die/Bench Mount Grommet press with: Size #00 - #10 with 3 piece Die & Cutter Set.

(use different instructions for the 2 piece, self piercing, die sets, and for size #12, 3 piece die and cutter sets)

Warning: Wear safety goggles at all times when using these tools.

To work properly: Bench Mount press must be bolted to a sturdy table or bench with steel bolts (bolts not included) consult a licensed carpenter or mechanic if you require assistance with bolting the press to a bench or table. Using this tool without first bolting it to a sturdy table or bench may result in bodily injury and/or damage to tools and property.

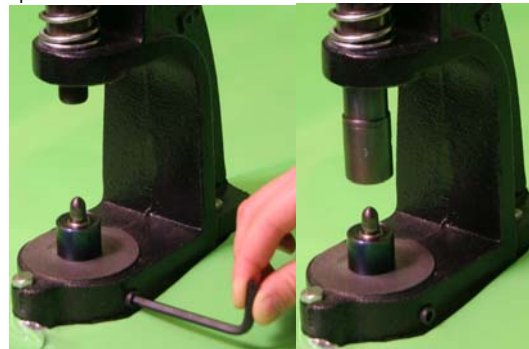
2. Cutting holes: Place the material between the cutter tool and the cutting block. Ensure that fingers and other body parts are away from the cutter tool. Pull down the lever with a slow, smooth, even stroke until you can feel that the cutter has contacted the cutting block. Release the lever and remove the material. Repeat procedure if necessary to completely cut the hole. Cutting tool can be cleared using the included Allen wrench, to push cuttings out of the tool from the side holes of the tool only, never from the bottom (cutting surface), as this may damage the tool or cause injury.



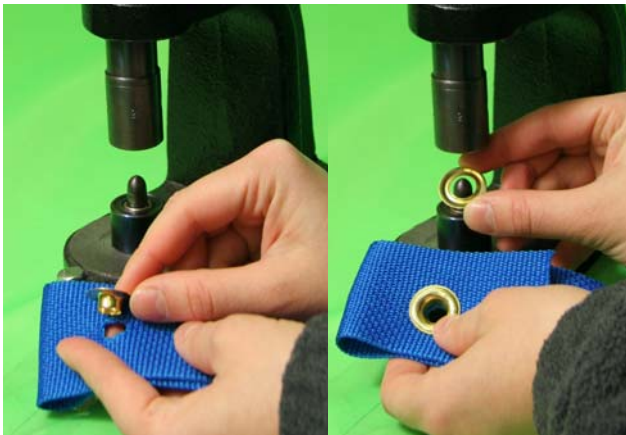
1. Prepare to cut holes: Thread the cutter tool completely onto the press spindle (be sure to thread it straight, it should turn freely without forcing). Next place the plastic cutting block beneath cutter as shown. The cutter tool will not work properly unless it has a hard, flat, and level cutting block to support the material during cutting. The cutting block will eventually wear out with use, and should be re-positioned frequently to utilize its entire surface evenly.



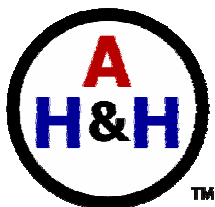
3. Prepare to press Grommets: remove cutter tool & cutting block from the press and put them aside. Insert the bottom die into the base hole and tighten the Allen screw with the included Allen wrench, so that the bottom die will not come out of place. Carefully thread the top grommet die to the press spindle.



4. Inserting Grommet Components: Insert the grommet body into the hole that you cut into the material previously. Place the grommet washer onto the bottom grommet setting die with embossed side down.



5. Setting Grommets: Place the material with the grommet body you inserted into it; onto the bottom grommet die, directly on top of the washer you had previously placed on the bottom grommet die. Ensure that fingers and other body parts are away from the setting dies. With a quick, firm slamming motion. Slam the lever down twice in fast succession to set the grommet. Inspect the grommet on both sides to ensure that it was set properly. If required; return grommet assembly back onto the bottom die and repeat slamming motion.



www.ahh.biz

Specialized Textile Outfitters™

Toll Free 1-866-458-2559

E-mail: service@ahh.biz

Heavy Duty Fabrics, Industrial Grade Textiles & Vinyl Composites,
Cotton Duck, Canvas, Webbing & Webbing Hardware, Grommets,
Custom Design & Manufacturing of Straps & Webbing Assemblies,
Tarp, Industrial Curtains & Oversized Textile & Vinyl Projects.